



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		860246A 9	MANIFOLD ASSEMBLY-EXHAUST (PORT)	1		
1		860246A10	MANIFOLD ASSEMBLY-EXHAUST (STARBOARD)	1		
2	22	861187	PLUG-PIPE (3/4-14)	8		
3	27	33395	GASKET	2		2,4
4	10	53728	SCREW (3/8-16 X 4-5/8 IN.)	8		
5	27	863726	GASKET	2	(USE WITH RISER KITS)	
6	22	806926A 1	ELBOW-DRAIN	2		
7	22	806608A 1	PLUG-DRAIN	2		
8	25	32509	QUAD RING	2		2
9		807988A 2	ELBOW ASSEMBLY-EXHAUST	2		
10	22	861187	PLUG-PIPE (3/4-14)	2		
11	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	8		
11	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	4	SWISS EMISSIONS (BSD1 & SA)	
11	10	843504	SCREW (3/8-16 X 1-1/2 IN.)	4		
12		93320A 5	RISER EXTENSION KIT (3.)	1	EACH KIT CONTAINS 2 RISERS	
12		93322A 7	RISER EXTENSION KIT (6.)	1	EACH KIT CONTAINS 2 RISERS	
13	22	41622	PLUG-PIPE (3/4-14)	2		
14	22	32802 2	PLUG-PIPE (1/8-27)	2		
15	12	46132	WASHER	4/8	USE WITH 3 IN. RISER	
16	11	46335	NUT (3/8-24)	4/8	USE WITH 3 IN. RISER	
17	16	11375	STUD (3/8 X 9-3/8 IN.)	4/8	USE WITH 3 IN. RISER	
18	10	14315	SCREW (3/8-16 X 4-1/4 IN.)	4	-SWISS EMISSIONS (BSD1 & SA)	
18	10	12244	SCREW (3/8-16 X 1 IN.)	8	USE WITH 6 IN. RISER	
19		818598T	BRACKET-RISER	1	USE WITH 6 IN. RISER	
20	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	USE WITH 6 IN. RISER	
21	23	806981	SPACER	6	USE WITH 6 IN. RISER	
22	12	35462	WASHER	3	USE WITH 6 IN. RISER	
23	11	64015	NUT (1/4-20)	3	USE WITH 6 IN. RISER	
-	27	861246A98	GASKET SET-ENGINE OVERHAU	1		

A = CLOSED COOLING ONLY
 B = USE WITH RISER KITS